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RBW0805G00332-3G-A
Job Sheet 199522


Part No: RBW0805G00332-3G-A Job Qty: 1 pcs

Part Name: Jacking Bracket, Helicopter Weighing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/27/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17391

Note: DWG RBW0805G00332-3G-A Rev B IPP Rev. A 19.07.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/13/19		0.00	0.07	Small Fab - 1		M/L
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/13/19		0.00	0.00	QC 5 - 10		DAS 61 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	9/13/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Container No: S217448



Part: RBW0805G00332 - 3G - A

Job No: 199522

Serial No/Batch: S217448

Revision: B

Inspector:

Exp Date:

Instructions:

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Date: 09/26/19

Plex 8/27/19 10:54 AM Dart.lajeunesse.marie

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - FG	1 pcs	9/13/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Max B. 9/27/2019

SEP 27 2019

Part Op 100 - Assemble as per DWG. See note 1,2 and 3.
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location:_____ The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92196A363	Screw, 3/8-24 X 1-1/2	1 Ea (1 ea)	100-Small Fab - 1	5205937
RBW0805G00332-3G-A-1	Jacking Bar	1 pcs (1 ea)	100-Small Fab - 1	
RBW0805G00332-3G-A-3	Cap	1 pcs (1 ea)	100-Small Fab - 1	5210712
RBW0805G00332-3G-A-5	Rubber	2 pcs (2 ea)	100-Small Fab - 1	5210676

Job Allocations

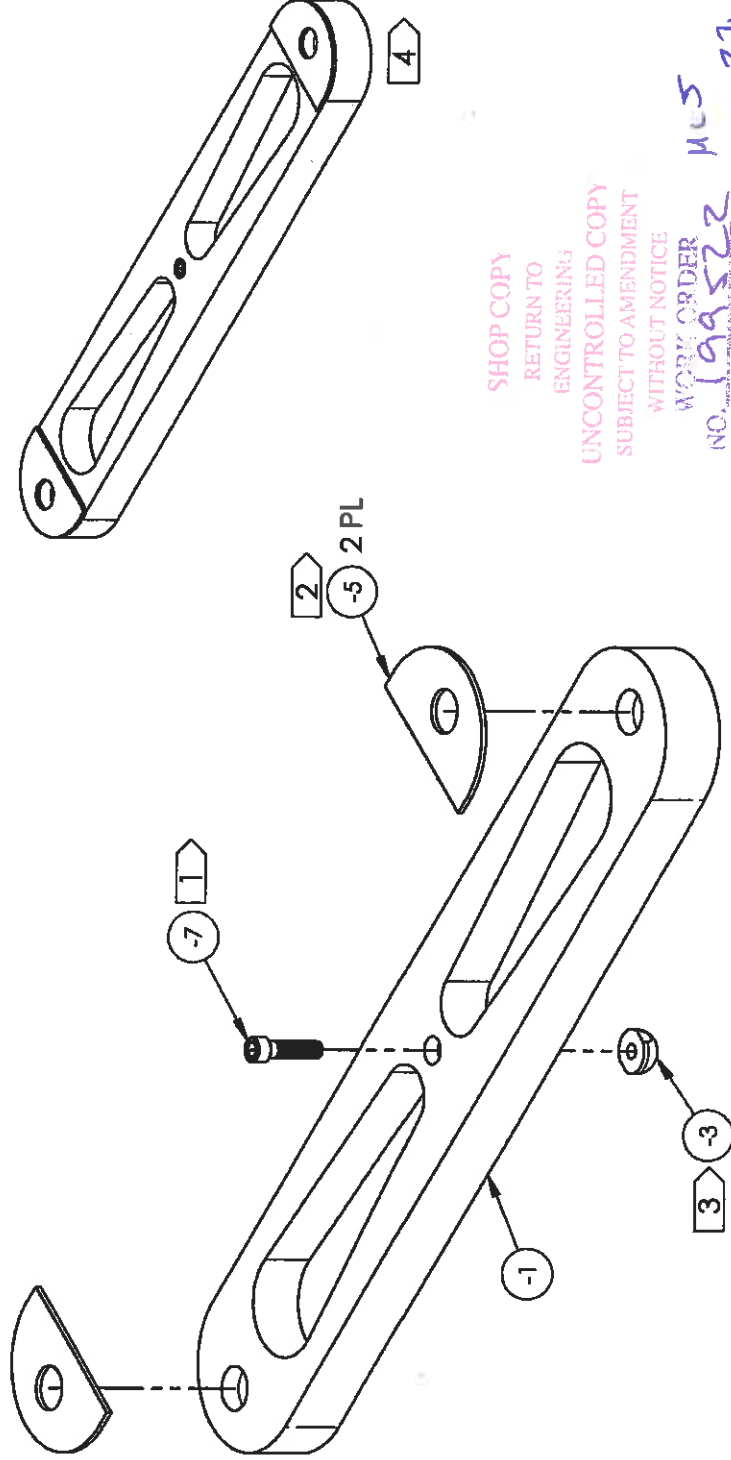
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	92196A363	1	10	0
	RBW0805G00332-3G-A-1	1	0	0
	RBW0805G00332-3G-A-3	1	0	0
	RBW0805G00332-3G-A-5	2	0	0

Part Specifications

Specifications could not be found.

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REVISIONS			
REV	ECR	DESCRIPTION	
1		MODIFIED FROM RBW0805G00332-3G MODIFIED WAS 1016 IS 6061.	DATE 7/18/2014 INITIAL PW DW
8		NOTES ON PAGE 1 ADDED, ITEM -5 MATERIAL WAS RUBBER IS McMaster# 1372N55 OR EQUIV	2019-07-09 VM VM



- 1) APPLY NICKEL ANTI-SEIZE LOCTITE LB 771 ON THREADS OF ITEM -7
- 2) THEN ASSEMBLE WITH ITEM -3, AND REMOVE EXCESS
- 3) APPLY INSTANT ADHESIVE LOCTITE 495 BETWEEN THE SURFACES OF ITEM -5 AND ITEM -1, AND REMOVE EXCESS
- 4) INSTALL ITEM -3 HAND TIGHT
- 5) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

PART
AEROSPACE

TITLE JACKING BRACKET, HELICOPTER WEIGHING			
DWG NO.	RBW0805G00332-3G-A	REV	B
MAT'L	DRAWN BY: GILBERT	APPROVED: <i>[Signature]</i>	
PG.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	TEST FINISH	
2	.XXX ± .015 FRACTIONS > 1/32	ANGLES ± 5°	
3	.XX ± .01	1. BREAK ALL SHARP EDGES .015 x 45°	
4	.X ± .1	2. CRITICAL DIMENSIONAL LIMITS APPLY AFTER PLATING	
1	3/8-24 X 1-1/2 (MCMASTER-CARR #92196A363)	SCALE 1:8	DATE 2011-02-09
			SHEET 1 OF 4

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			